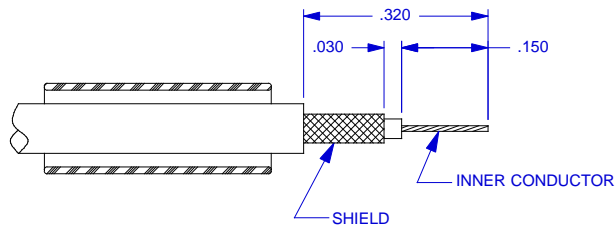


**STEP 1**



- A. SLIDE SHRINKTUBING ON CABLE.
- B. SLIDE FERRULE ON CABLE.
- C. STRIP CABLE AS SHOWN.

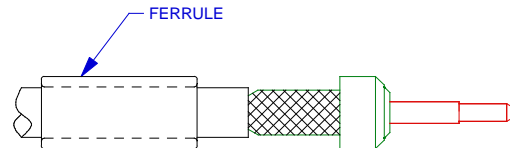
**CAUTION: DO NOT NICK CABLE CENTER CONDUCTOR.**

**NOTE:** FOR ASSEMBLY TO CABLES WITH MINI-NOISE COATINGS, MINI-NOISE COATING MUST BE REMOVED FROM SURFACE OF CABLE DIELECTRIC AS FOLLOWS:

1. PAINTED COATINGS: WIPE OFF DIELECTRIC SURFACE WITH A DRY CLOTH. WIPE AGAIN USING PAINT THINNER OR TRICHLOROETHANE. DO NOT IMMERSER CABLE IN SOLVENT
2. TAPE OR FUSED COATINGS: REMOVE WITH SANDPAPER, FILE OR SCRAPING ACTION OF RAZOR BLADE. DO NOT DAMAGE DIELECTRIC.

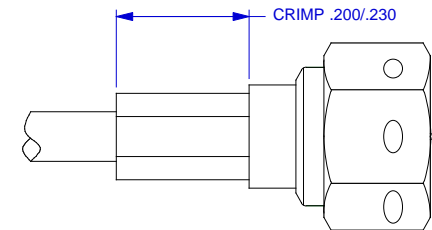
1. MAXIMUM CABLE Ø: .089

**STEP 2**



- A. SLIDE END OF PIN ASSEMBLY BETWEEN BRAID AND INNER INSULATION. INSURE CENTER CONDUCTOR ENTERS HOLE IN PIN ALL THE WAY
- B. CRIMP PIN TO SECURE CENTER CONDUCTOR WITH CRIMP TOOL 831D (ASTRO/DAVO).
- C. SLIDE FERRULE FORWARD OVER SHIELD AND AGAINST PIN ASSEMBLY.

**STEP 3**



- A. SLIDE CABLE/PIN ASSEMBLY INTO BODY ASSEMBLY. INSURE FERRULE IS FLUSH (OR SLIGHTLY RECESSED) WITH END OF BODY ASSEMBLY. BODY ASSEMBLY MUST BE PUSHED TIGHTLY AGAINST PIN ASSEMBLY.
- B. CRIMP W/WT400 TOOL. (THOMAS & BETTS)

		CHATSWORTH, CA.		
				SCALE 5X
DATE 11/16/02	PART NO. 127-6124B			
DRAWN R.A.	CHECKED N.C.	MAT'L -		
APPROVED	NEXT ASSEMBLY -	USED ON -		
TITLE <b>OUTLINE INSTALLATION DRAWING, MODEL 6124B</b>			DWG NO. <b>127-6124B</b>	SHEET 1 OF 1