

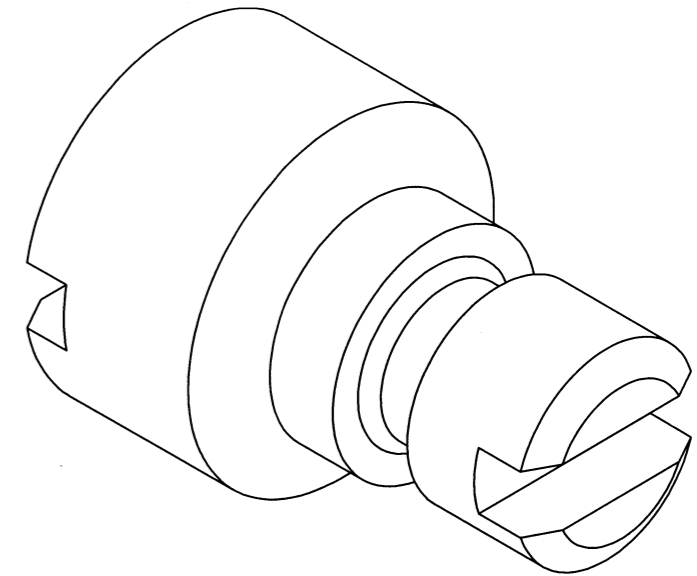
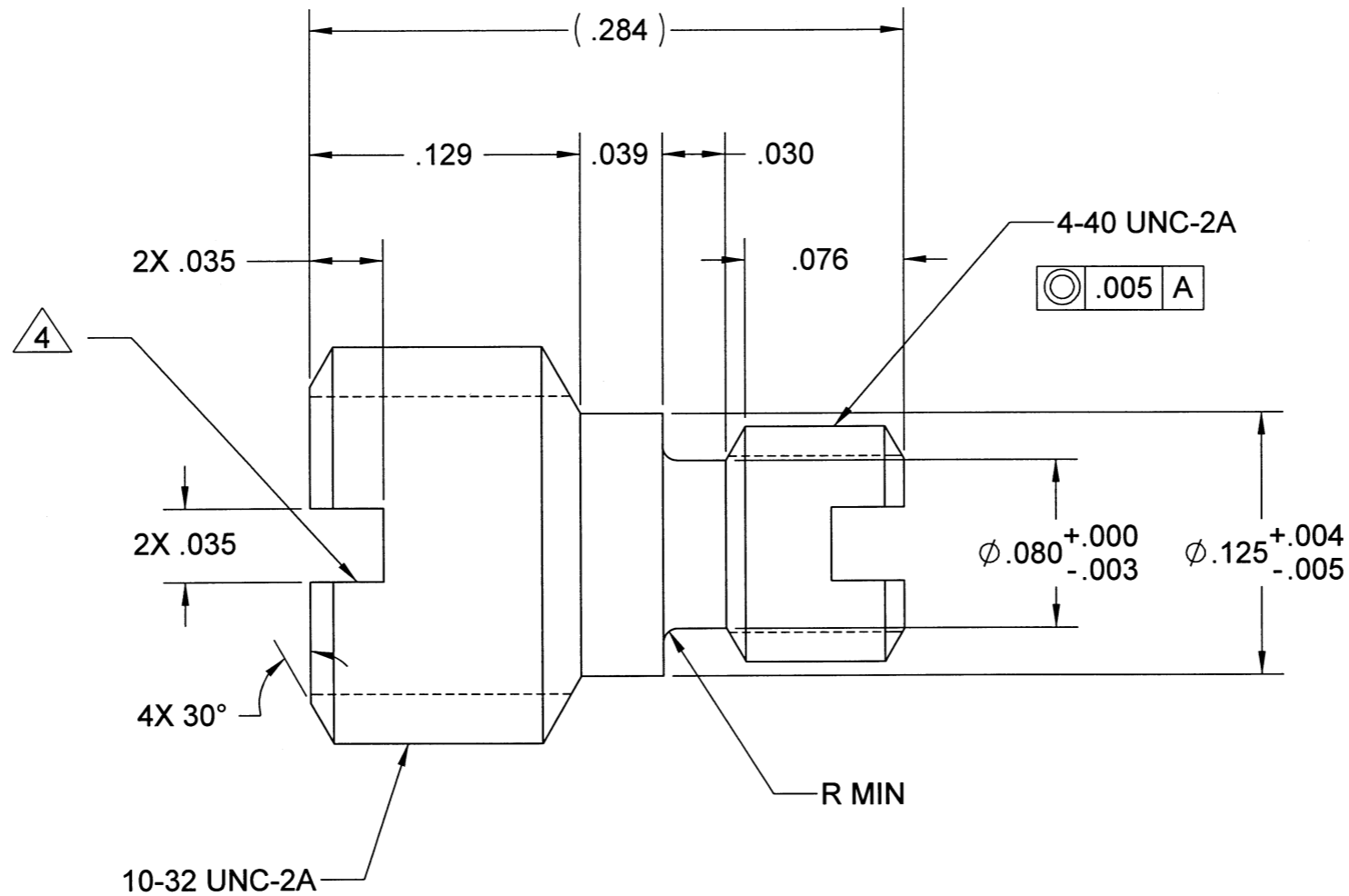
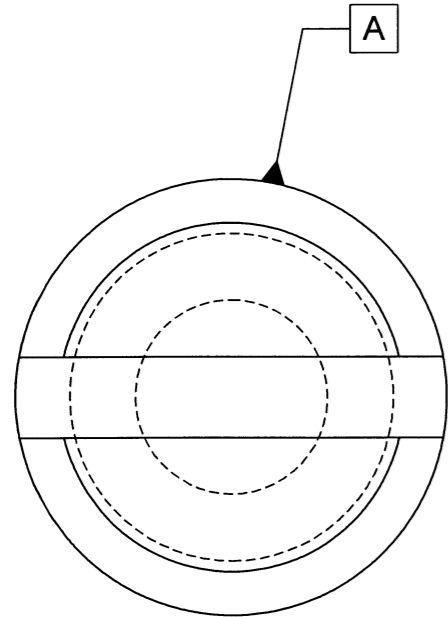
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DWG NO 105-6307 SH 1 REV A

REVISIONS

REV.	ECN	DESCRIPTION	BY/DATE	CHK	APPR
A	5798	INITIAL RELEASE	JS 02/20/09	<i>js</i> 3/11/09	<i>DW</i>



4 SLOT TO SLOT ORIENTATION NOT CRITICAL.

3. MATERIAL: BERYLIUM Cu ROD, ALLOY C 17200 OR C17300, TEMPER TD04.

2. AGE HARDEN IAW DMP-79.

1. PART NUMBER: 6307

NOTES: UNLESS OTHERWISE SPECIFIED

USED ON	NEXT ASSY	APPLICATION
3263M9		THIRD ANGLE PROJECTION USA

UNLESS OTHERWISE SPECIFIED:
 INTERPRET DIM & TOL PER ASME Y14.5M - 1994.
 REMOVE BURRS.
 COUNTERSINK INTERNAL THDS 90° TO MAJOR DIA.
 CHAM EXT THDS 45° TO MINOR DIA.
 THD LENGTHS AND DEPTHS ARE FOR MIN FULL THDS.
 THDS PER MIL-S-7742.
 DIMENSIONS APPLY AFTER FINISHING ALL MACHINED SURFACES. ϕ
 TOTAL RUNOUT WITHIN .005.
 BREAK SHARP EDGES .005 TO .010.
 MACHINED FILLET RADII .005 TO .015.
 WELDING SYMBOLS PER AWS A2.4.
 ABBREVIATIONS PER MIL-STD-12.

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES. TOLERANCES ARE: DECIMALS .XX ± .010 .XXX ± .005 ANGLES ± 1°		CONTRACT NO.	
MATERIAL: SEE NOTE 3		APPROVALS	DATE
FINISH:		ORIG JS	02/20/09
DO NOT SCALE DRAWING		CHK <i>js</i>	03/11/09
		APP <i>DW</i>	3/11/09

DYTRAN INSTRUMENTS, INC. **MASTER ONLY IF IN RED**

TITLE: **MOUNTING STUD 4-40 TO 10-32**

SIZE B	CAGE CODE 2W033	DWG NO 105-6307	REV A
SCALE: 12:1	SOLIDWORKS	SHEET 1 OF 1	